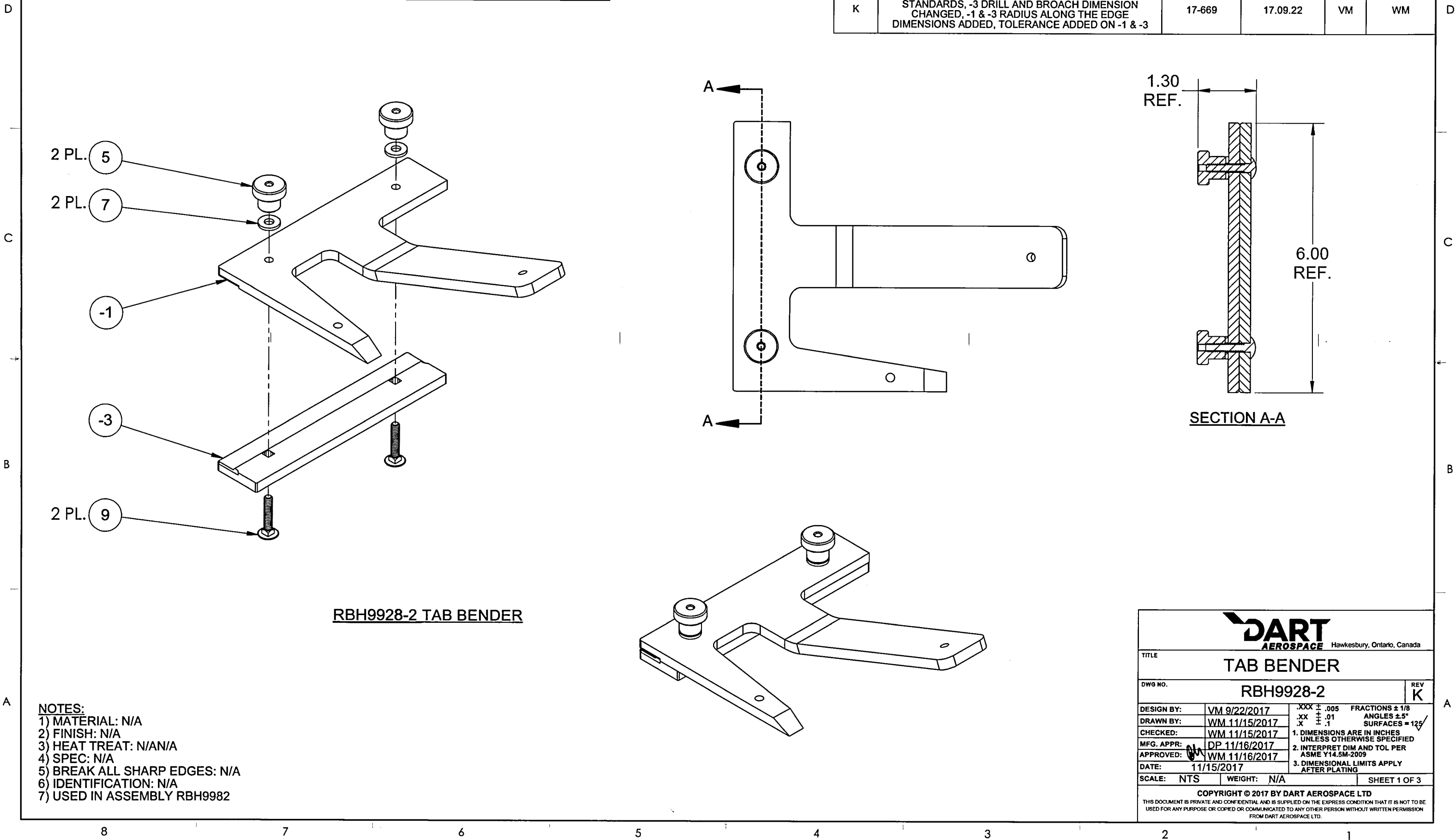
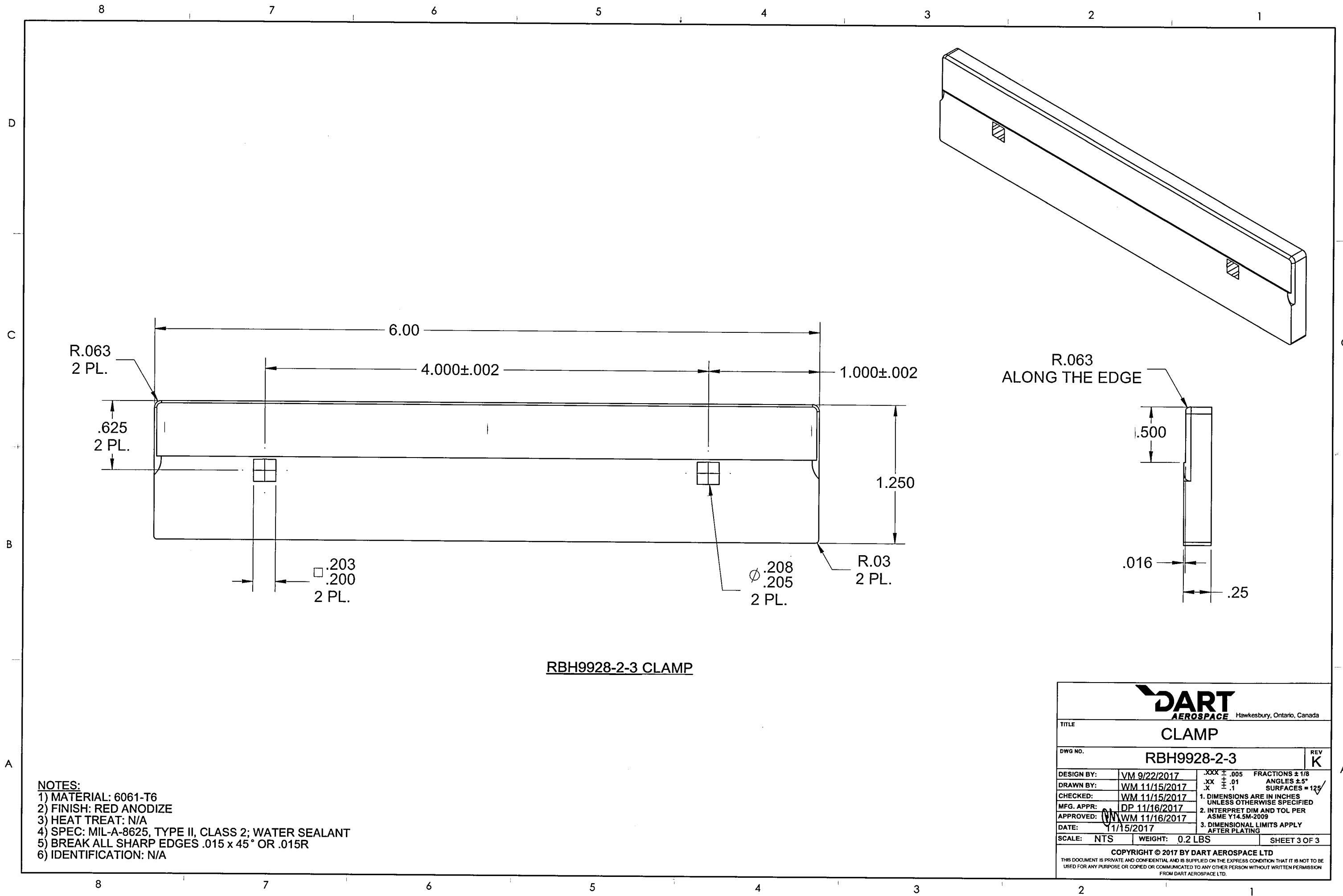


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-2-1	TAB BENDER	2
-3	1	RBH9928-2-3	CLAMP	3
5	2	ESSENTRA #KKT-11A	FEMALE KNOB KNURLED	-
7	2	McMaster#96659A104	# 10 STAINLESS STEEL SAE FLAT WASHER	-
9	2	McMaster#92356A247	SQUARE NECK CARRIAGE BOLT #10-24 X 1" LG.	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPERATED FROM RBH9928	-	6/5/13	BIM	EB
10	-1 CH'D DISTANCE OF RADIUS FROM .500 (X2) TO .670 (X2). -3 CH'D DISTANCE OF RADIUS FROM .625 (X2) TO .670 (X2). CH'D NON-CRITICAL DIMENSION PRECISION FROM .XXX TO .XX.	-	7/31/13	RJC	GE
K	TEMPLATE UPDATED AS PER HAWKESBURY STANDARDS, -3 DRILL AND BROACH DIMENSION CHANGED, -1 & -3 RADIUS ALONG THE EDGE DIMENSIONS ADDED, TOLERANCE ADDED ON -1 & -3	17-669	17.09.22	VM	WM







RBH9928-2-3 CLAMP

- NOTES:
- 1) MATERIAL: 6061-T6
  - 2) FINISH: RED ANODIZE
  - 3) HEAT TREAT: N/A
  - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
  - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
  - 6) IDENTIFICATION: N/A

<b>DART AEROSPACE</b> Hawkesbury, Ontario, Canada			
TITLE <b>CLAMP</b>			
DWG NO. <b>RBH9928-2-3</b>			REV <b>K</b>
DESIGN BY:	VM 9/22/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	WM 11/15/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	WM 11/15/2017	.X ± .1	SURFACES = 12✓
MFG. APPR:	DP 11/16/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/16/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.2 LBS
		SHEET 3 OF 3	
COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



# WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

Job: _____ Part No. <u>RBH9928-2-3</u>		<b>DISPOSITION</b> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>		<b>DEPARTMENT/PROCESS</b> Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/> Engineering <input type="checkbox"/> Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Water Jet <input type="checkbox"/> Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier Quality <input type="checkbox"/>			
Date: <u>2019-08-14</u>		Sequence #: _____		QTY Affected : _____		MRB (Q91042) 	
<b>Description Work Order Deviation</b>				<b>Disposition</b>		<b>Completed By</b>	
DIMENSION <input type="checkbox"/> 0.200/0.203 CAN BE BROACH AT <input type="checkbox"/> 0.188				THIS DEVIATION IS ACCEPTABLE TO USE AS IS  FIT, FORM AND FUNCTION WILL BE AS ORIGINALLY INTENDED		<b>Lead hand / Supervisor</b>	
<b>Root Cause</b> Operator <input type="checkbox"/> Manufacturing Process <input type="checkbox"/> Equip/Tooling <input type="checkbox"/> Handling/Presservation <input type="checkbox"/> Material <input type="checkbox"/> Product Improvement <input checked="" type="checkbox"/> Process Improvement <input type="checkbox"/> Human Factors <input type="checkbox"/>				<b>FAULT CATEGORY</b> <div> <input type="checkbox"/> Pressure/Forced  <input type="checkbox"/> Bending  <input type="checkbox"/> Crushing  <input type="checkbox"/> Cracks  <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist  <input type="checkbox"/> Marks/Chatter  <input type="checkbox"/> Mislabeled         </div> <div> <input type="checkbox"/> Contamination  <input type="checkbox"/> Misaligned/off center  <input type="checkbox"/> BOM/Route  <input type="checkbox"/> Broken/Damage/Defect  <input type="checkbox"/> Incomplete/Unclear Instructions  <input type="checkbox"/> Drill Holes  <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Folio/Program  <input type="checkbox"/> Grain Direction  <input type="checkbox"/> Weld  <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong  <input type="checkbox"/> Outside Tolerance  <input checked="" type="checkbox"/> Drawing  <input type="checkbox"/> Finish  <input type="checkbox"/> Part Lost/Missing  <input type="checkbox"/> Misread         </div>			
Other/Details: _____							